

*Schedule
of Maximum
Repair Charges*

FOR

ANGLIA

P R E F E C T

1953 ONWARDS

ESCORT

SQUIRE



BY APPOINTMENT
TO HER MAJESTY THE QUEEN
MOTOR VEHICLE MANUFACTURERS

FORD MOTOR COMPANY LIMITED. DAGENHAM, ENGLAND.

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DESTROY PREVIOUS ISSUE
IMMEDIATELY

19 August, 1957



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FORD MOTOR COMPANY LIMITED. DAGENHAM, ENGLAND.

Foreword

It has always been the policy of Ford Motor Company Limited to provide the highest possible standard of Service facilities, coupled with the lowest possible prices for replacement parts.

To ensure that all repairs are carried out with absolute accuracy and the utmost despatch, special tools and equipment have been designed by the Company—and are in use by all Authorised Dealers throughout the country.

The extended use of this feature by the public will ensure the utmost satisfaction of the owner with the product: and in the event of repairs becoming necessary will ensure such work being carried out in line with the latest advices of the manufacturer.

Authorised Dealers are kept up to date with current Service practice through the medium of Service Technical Information, Bulletins, and Mechanical Instructional Courses.

So that the benefits of this Service may be made available to Ford owners, they are advised in their own interests to seek only the aid and assistance of an Authorised Dealer—not only when difficulty is experienced, but at regular intervals.

All Authorised Dealers throughout the country are available to render this Service. They are ready and willing to advise you at all times.

The practice of issuing repair charge schedules was established by Ford Motor Company Limited many years ago. The use of this schedule in conjunction with standardised parts prices will establish the ultimate cost of Ford Service. It will be seen that the Servicing of Ford Products maintains its traditional economical advantage.

The charges specified in the following pages cover only the labour involved when the vehicle or component parts are brought to the Dealer's premises, and are based on normal working hours. Where men are sent out to effect repairs, there may be additional charges for travelling time and expenses.

An additional charge may be made by the Dealer to cover extra costs involved where normal repair work is complicated by accident damage, cleaning down, or freeing rusted or seized parts before repairs can be executed. Parts or materials will be charged extra at current list prices.

Instructions for use of the Schedule

In this Schedule some items are sectionalised into Basic and Subsidiary operations. The Basic operation is always preceded by a number, while the Sub-operation, alphabetically lettered, must, where applicable, be added to the Basic operation.

For convenience certain of these sectionalised items have been grouped together, and, to differentiate, are printed in heavy type.

For example, Op. 2 "Lubricate and Adjust Front Wheel Bearings" denotes a Basic operation with Op. 2 (a) and (b) as Subsidiary items, while Op. 3 shows a grouping of Op. 2, 2 (a) and 2 (b) and is printed in heavier type.

The models covered are denoted in the column headings unless otherwise shown against any individual operation.

A separate bodywork section has been introduced for Estate Cars at the end of the Schedule.

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars			
		£	s. d.	£	s. d.		
WHEELS AND HUBS							
1	CHANGE WHEEL (includes changing tyre)—front ...	6	0	6	0		
	—rear ...	6	0	6	0		
2	LUBRICATE AND ADJUST FRONT WHEEL BEARINGS (each wheel) ...	4	0	4	0		
	(a) Extra to replace grease retainer ...	1	0	1	0		
	(b) Extra to replace wheel bearings and/or cups ...	3	0	3	0		
3	REPLACE FRONT WHEEL BEARINGS AND CUPS (each wheel) ...	8	0	8	0		
	(includes op. 2, 2a and 2b)						
4	CHECK FRONT WHEEL ALIGNMENT (Castor, Camber, K.P.I., Toe-in and Toe-out on turns) ...	10	0	10	0		
	(a) Extra to adjust toe-in and toe-out on turns ...	15	6	15	6		
5	CHECK AND ADJUST FRONT WHEEL ALIGNMENT (includes op. 4 and 4a) ...	1	5	6	1	5	6
6	BALANCE FRONT WHEELS (each) ...	7	6	7	6		
8	REPLACE FRONT WHEEL STUD (First one) ...	5	6	5	6		
	(a) Each additional stud ...	1	0	1	0		
9	REPLACE REAR WHEEL STUD (First one) ...	6	0	6	0		
	(a) Each additional stud ...	1	0	1	0		
10	REPLACE REAR HUB GREASE RETAINER ...	5	6	5	6		
	(a) Extra to replace wheel bearing and sleeve ...	3	0	3	0		
11	REPLACE REAR WHEEL BEARING, SLEEVE AND HUB GREASE RETAINER ...	8	6	8	6		
	(includes op. 10 and 10a)						
12	REPLACE WHEEL HUB AND DRUM (each)—front ...	5	6	5	6		
	—rear... ...	5	6	5	6		

FRONT SUSPENSION LINKAGE

30	REPLACE (one) TRACK ROD END (includes setting toe-in) ...	11	6	11	6		
	(a) Extra to replace second track rod end ...	3	0	3	0		
31	REPLACE BOTH TRACK ROD ENDS OR TUBE (includes op. 30 and 30a) ...	14	6	14	6		
32	REPLACE ALL TRACK ROD ENDS (includes setting toe-in and toe-out on turns) ...	1	4	6	1	4	6
33	REPLACE STEERING ARM TO IDLER ARM ROD ...	12	6	12	6		
34	REPLACE STEERING IDLER ARM ...	6	0	6	0		
	(a) Extra to replace idler arm bracket ...	2	0	2	0		

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars			
		£	s. d.	£	s. d.		
FRONT SUSPENSION LINKAGE—continued							
36	REPLACE STABILISER BAR U-BOLTS (either side) ...	3	0	3	0		
	(a) Extra to replace stabiliser mounting bracket ...	1	0	1	0		
37	REPLACE STABILISER BAR OR BUSHES IN TRACK CONTROL ARMS ...	1	1	6	1	1	6
38	REPLACE TRACK CONTROL ARM OR BUSHES (each side) ...	1	4	6	1	4	6
	(a) Extra to replace ball stud (Cars built after October 1956 only) ...	3	6	3	6		

SUSPENSION UNITS AND SPRINGS

60	REPLACE FRONT SUSPENSION UNIT ASSEMBLY COMPLETE (each) ...	1	0	0	1	0	0
	(a) Extra to replace suspension unit coil spring ...	5	0	5	0		
	(b) Extra to replace suspension unit and spindle assembly ...	2	6	2	6		
	(c) Extra to replace suspension unit top bearings ...	2	0	2	0		
	(d) Extra to replace suspension unit upper mounting bush and/or studs ...	2	0	2	0		
	(e) Extra to replace any or all suspension unit internal parts ...	5	6	5	6		
	(f) Extra to replace front wheel spindle ...	9	0	9	0		
61	REPLACE SUSPENSION UNIT COIL SPRING (includes op. 60 and 60a) ...	1	5	0	1	5	0
62	REPLACE SUSPENSION UNIT (includes op. 60 and 60b) ...	1	2	6	1	2	6
63	REPLACE SUSPENSION UNIT TOP BEARINGS (includes op. 60 and 60c) ...	1	2	0	1	2	0
64	REPLACE SUSPENSION UNIT UPPER MOUNTING BUSH AND/OR STUDS (includes op. 60, 60c and 60d) ...	1	4	0	1	4	0
65	OVERHAUL FRONT SUSPENSION UNIT COMPLETELY (includes op. 60, 60a, 60c, 60d, and 60e) ...	1	14	6	1	14	6
66	REPLACE FRONT WHEEL SPINDLE (includes op. 60 and 60f) ...	1	9	0	1	9	0
67	REPLACE REAR SPRING ASSEMBLY (each) ...	13	0	13	0		
	(a) Extra to replace one rear spring leaf ...	5	0	5	0		
68	REPLACE (one) REAR SPRING LEAF (includes op. 67 and 67a) ...	18	0	18	0		
69	REPLACE REAR SPRING REAR SHACKLE PLATES OR BUSHES (each spring) ...	5	6	5	6		
70	REPLACE REAR SPRING FRONT SHACKLE BUSH (each spring) ...	9	0	9	0		

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars	
		£	s. d.	£	s. d.

SUSPENSION UNITS AND SPRINGS—continued

71	REPLACE REAR SPRING FRONT AND REAR SHACKLE BUSHES (each spring)	12	0	12	0
72	REPLACE REAR SPRING U-BOLTS (each spring)	5	6	5	6

B R A K E S

90	ADJUST BRAKE SHOE WEDGES ONLY	6	0	6	0
	(a) Extra to adjust hand brake linkage	1	0	1	0
	(b) Extra to bleed braking system	5	6	5	6
91	BLEED BRAKING SYSTEM (as Operation 90b) ...	5	6	5	6
93	REPLACE FRONT BRAKE SHOES OR RETRACTING SPRINGS (each wheel)	6	0	6	0
	(a) Extra to replace front wheel cylinders (each wheel) (includes bleeding front brakes) ...	9	0	9	0
	(b) Extra to overhaul wheel cylinders (each wheel)	5	0	5	0
	(c) Extra to replace brake carrier plate	2	6	2	6
94	REPLACE FRONT BRAKE WHEEL CYLINDERS (includes op. 93 and 93a)	15	0	15	0
95	OVERHAUL FRONT BRAKE WHEEL CYLINDERS (includes op. 93, 93a, and 93b)	1	0	1	0
96	REPLACE REAR BRAKE SHOES OR RETRACTING SPRINGS (each wheel)	6	6	6	6
	(a) Extra to replace rear wheel cylinder and/or adjuster (each wheel)—includes bleeding rear brakes	7	6	7	6
	(b) Extra to overhaul wheel cylinder and/or adjuster brakes	6	0	6	0
	(c) Extra to replace brake carrier plate	2	6	2	6
97	REPLACE REAR BRAKE WHEEL CYLINDER AND/OR ADJUSTER (includes op. 96 and 96a)	14	0	14	0
98	OVERHAUL REAR BRAKE WHEEL CYLINDER AND/OR ADJUSTER (includes op. 96, 96a and 96b)	1	0	1	0
99	REPLACE BRAKE MASTER CYLINDER	10	0	10	0
	(a) Extra to overhaul master cylinder	4	0	4	0
100	REPLACE HYDRAULIC FLEXIBLE TUBING (includes bleeding)—front (each)	5	6	5	6
	—rear	6	0	6	0

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars	
		£	s. d.	£	s. d.

B R A K E S—continued

101	REBUSH BRAKE AND/OR CLUTCH PEDAL ...	19	6	19	6
102	OVERHAUL ENTIRE BRAKING SYSTEM ... (Includes adjusting or replacing brake cables, brake shoes and retracting springs, replacing brake carrier plates, overhauling wheel and master cylinder assemblies and bleeding the system)	5	9	5	9
103	REPLACE HAND BRAKE REAR CABLE AND EQUALISER	11	6	11	6
104	REPLACE HAND BRAKE LEVER ASSEMBLY OR ROD	7	6	7	6

S T E E R I N G G E A R

120	ADJUST STEERING ROCKER SHAFT END PLAY ... (a) Extra to adjust steering shaft end play ...	6	0	6	0
121	ADJUST STEERING GEAR (includes op. 120 and 120a)	12	0	12	0
122	CHANGE STEERING GEAR ASSEMBLY (a) Extra to overhaul steering gear (includes adjustment)	1	0	1	0
124	OVERHAUL STEERING GEAR (includes op. 122 and 122a)	1	10	1	10
125	REPLACE STEERING WHEEL	6	0	6	0
126	REPLACE STEERING DROP ARM	8	6	8	6

D R I V E S H A F T A N D R E A R A X L E

150	REPLACE DRIVE SHAFT ASSEMBLY (a) Extra to replace drive pinion flange and/or oil seal (b) Extra to overhaul universal joints (each) ...	5	6	5	6
151	REPLACE DRIVING PINION OIL SEAL (includes op. 150 and 150a)	10	6	10	6
152	OVERHAUL BOTH UNIVERSAL JOINTS (includes op. 150 and 150b)	10	6	10	6
155	REPLACE REAR AXLE COMPLETE WITH BRAKES BUT LESS WHEELS (a) Extra to replace rear axle assembly (includes transferring brake drums, brake carrier plates and pipes) (b) Extra to replace rear axle shaft (c) Extra to replace crown wheel and pinion (d) Extra to replace differential bearings (e) Extra to complete rear axle overhaul	1	11	1	11
156	REPLACE REAR AXLE ASSEMBLY (includes transferring brake drums, brake carrier plates and pipes) (includes op. 155 and 155a)	2	4	2	4

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars	
		£	s. d.	£	s. d.
DRIVE SHAFT AND REAR AXLE <i>continued</i>					
157	REPLACE REAR AXLE SHAFT ... (includes op. 155 and 155b)	2	15 6	2	15 6
158	REPLACE DIFFERENTIAL BEARINGS ... (includes op. 155, 155b and 155d)	3	3 0	3	3 0
159	REPLACE CROWN WHEEL AND PINION ... (includes op. 155, 155b and 155c)	4	1 0	4	1 0
160	OVERHAUL REAR AXLE ... (includes op. 155, 155b, 155c, 155d and 155e)	4	18 0	4	18 0
165	REPLACE REAR AXLE HOUSING—left-hand ...	2	7 6	2	7 6
	—right-hand ...	3	5 0	3	5 0
	—both ...	3	10 0	3	10 0
	(a) Extra to replace rear axle housing oil seal (each)	2	0	2	0
166	REPLACE REAR AXLE HOUSING OIL SEAL				
	—one ...	2	9 6	2	9 6
	—both ...	2	15 0	2	15 0

ENGINE

200	TUNE ENGINE ... (includes cleaning and adjusting sparking plugs, checking engine compression, honing and adjusting contact breaker points, checking and adjusting ignition timing with timing light, cleaning air cleaner, carburettor and fuel pump and making final adjustments to carburettor and distributor using vacuum gauge)	2	3 6	2	3 6
202	REPLACE ENGINE FRONT MOUNTINGS—both	16	6	16	6
203	REPLACE EXHAUST SILENCER OR INLET PIPE	7	6	7	6
204	REPLACE SILENCER TAIL PIPE ONLY ...	5	0	5	0
205	REPLACE INLET AND EXHAUST MANIFOLD ASSEMBLY ...	7	6	7	6
	(a) Extra to replace either manifold ...	2	0	2	0
	(b) Extra to replace valve chamber cover or gasket	6	0	6	0
	(c) Extra to adjust valve clearances ...	6	0	6	0
206	REPLACE VALVE CHAMBER COVER OR GASKET ... (includes op. 205 and 205b)	13	6	13	6
207	ADJUST VALVE CLEARANCES ... (includes op. 205, 205b and 205c)	19	6	19	6
208	REPLACE CYLINDER HEAD AND/OR GASKET ...	14	0	14	0
	(a) Extra to decarbonise cylinder head and pistons	12	0	12	0
	(b) Extra to replace and grind one valve ...	1	0 0	1	0 0
	(c) Extra to grind each additional valve ...	7	6	7	6
	(d) Extra to replace valve guides (each) ...	1	0	1	0

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars	
		£	s. d.	£	s. d.
ENGINE—continued					
209	REPLACE ONE VALVE AND DECARBONISE CYLINDER HEAD AND PISTONS ... (includes op. 208, 208a and 208b)	2	6 0	2	6 0
210	DECARBONISE AND GRIND ALL VALVES ... (includes op. 208, 208a, 208b and 208c)	4	18 6	4	18 6
211	REPLACE ONE VALVE GUIDE ... (includes grinding valve) (includes op. 208, 208b and 208d)	1	15 0	1	15 0
212	REPLACE ALL VALVE GUIDES ... (includes grinding valves) (includes op. 208, 208b, 208c and 208d)	4	14 6	4	14 6
214	REMOVE AND REPLACE ENGINE ASSEMBLY ... (with ancillary components)	1	19 6	1	19 6
	(a) Extra to replace sump and/or gaskets ...	9	0	9	0
	(b) Extra to replace oil pump ...	2	0	2	0
	(c) Extra to overhaul oil pump ...	4	0	4	0
	(d) Extra to replace main bearing liners (each) ...	4	0	4	0
	(e) Extra to replace one piston, rings and/or connecting rod (includes removing cylinder head)	13	0	13	0
	(i) Each additional ...	5	0	5	0
215	REPLACE SUMP AND/OR GASKETS ... (includes op. 214 and 214a)	2	8 6	2	8 6
216	OVERHAUL OIL PUMP ... (includes op. 214, 214a, 214b and 214c)	2	14 6	2	14 6
217	REPLACE ALL MAIN BEARING LINERS ... (includes op. 214, 214a, 214b and 214d)	3	4 6	3	4 6
218	REPLACE ONE PISTON AND/OR CONNECTING ROD ... (includes op. 214, 214a, 214b and 214e)	3	3 6	3	3 6
220	REPLACE ALL PISTONS, RINGS AND/OR CONNECTING RODS ... (includes op. 214, 214a, 214b, 214e and 214e(i))	3	18 6	3	18 6
224	REPLACE CRANKSHAFT PULLEY ...	3	0	3	0
	(a) Extra to replace cylinder front cover and/or gasket ...	5	6	5	6
225	REPLACE CYLINDER FRONT COVER AND/OR GASKET ... (includes op. 224 and 224a)	8	6	8	6
227	REPLACE TIMING CHAIN AND/OR CAMSHAFT SPROCKET ...	3	0 0	3	0 0
	(includes removing engine)				
	(a) Extra to replace crankshaft sprocket ...	2	6	2	6
	(b) Extra to replace camshaft and/or tappets ...	3	1 6	3	1 6
228	REPLACE CRANKSHAFT SPROCKET ... (includes op. 227 and 227a)	3	2 6	3	2 6
229	REPLACE CAMSHAFT AND/OR TAPPETS ... (includes op. 227 and 227b)	6	1 6	6	1 6

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars	
		£	s. d.	£	s. d.
ENGINE—continued					
230	CHANGE ENGINE ASSEMBLY	3	13 0	3	13 0
	(a) Extra to change cylinder assembly	1	8 6	1	8 6
	(b) Extra to change cylinder block	4	3 0	4	3 0
	(c) Extra to rebore cylinder block	2	0 0	2	0 0
	(d) Extra to rebore cylinder block and fit liners	2	0 0	2	0 0
231	CHANGE CYLINDER ASSEMBLY	5	1 6	5	1 6
	(includes op. 230 and 230a)				
232	CHANGE CYLINDER BLOCK	9	4 6	9	4 6
	(includes op. 230, 230a and 230b)				
233	REBORE CYLINDER BLOCK	11	4 6	11	4 6
	(includes op. 230, 230a, 230b and 230c)				
234	SLEEVE CYLINDER BLOCK	13	4 6	13	4 6
	(includes op. 230, 230a, 230b, 230c and 230d)				
235	CHANGE CRANKSHAFT AND MAIN BEARING LINERS	4	19 6	4	19 6
	(includes removing and replacing engine assembly)				
236	CHANGE FLYWHEEL ASSEMBLY	3	4 6	3	4 6
	(a) Extra to change flywheel ring gear		6 0		6 0
237	CHANGE FLYWHEEL RING GEAR	3	10 6	3	10 6
	(includes op. 236 and 236a)				
238	REPLACE OIL FILTER ELEMENT		3 0		3 0

GEARBOX AND CLUTCH

250	ADJUST CLUTCH LINKAGE FREE MOVEMENT	3	0	3	0
	(a) Extra to bleed clutch hydraulic system	1	0	1	0
251	REPLACE CLUTCH FLEXIBLE HYDRAULIC PIPE	5	6	5	6
	(includes bleeding)				
252	REPLACE CLUTCH OPERATING CYLINDER	5	6	5	6
	(includes bleeding and adjustment)				
	(a) Extra to overhaul operating cylinder	2	6	2	6
253	REPLACE CLUTCH RELEASE BEARING	2	3 0	2	3 0
	BEFORE AUGUST, 1954 (includes removing engine)				
	AFTER AUGUST, 1954 (includes removing gearbox)	1	15 0	1	15 0
254	REPLACE CLUTCH PRESSURE PLATE AND/OR DISC	2	2 0	2	2 0
	BEFORE AUGUST, 1954 (includes removing engine)				
	AFTER AUGUST, 1954 (includes removing gearbox)	1	13 6	1	13 6
255	REPLACE CLUTCH PILOT BEARING	2	6 0	2	6 0
	BEFORE AUGUST, 1954 (includes removing engine)				
	AFTER AUGUST, 1954 (includes removing gearbox)	1	17 6	1	17 6

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars	
		£	s. d.	£	s. d.
GEARBOX AND CLUTCH—continued					
256	REPLACE GEARBOX ASSEMBLY	2	9 0	2	9 0
	BEFORE AUGUST, 1954				
	(includes removing engine and gearbox assembly)				
	AFTER AUGUST, 1954... ..	1	10 6	1	10 6
	(a) Extra to overhaul gear selector mechanism		13 0		13 0
	(b) Extra to remove and overhaul gearbox extension housing assembly		6 0		6 0
	(c) Extra to complete gearbox overhaul	1	7 0	1	7 0
257	OVERHAUL GEAR SELECTOR MECHANISM	3	2 0	3	2 0
	BEFORE AUGUST, 1954 (includes op. 256 and 256a)				
	AFTER AUGUST, 1954	2	3 6	2	3 6
258	OVERHAUL GEARBOX COMPLETELY	4	15 0	4	15 0
	BEFORE AUGUST, 1954 (includes op. 256, 256a, 256b and 256c)				
	AFTER AUGUST, 1954 (includes op. 256, 256a, 256b and 256c)	3	16 6	3	16 6
259	REPLACE CLUTCH MASTER CYLINDER	5	6	5	6
	(a) Extra to overhaul master cylinder		4 0		4 0
260	OVERHAUL CLUTCH MASTER CYLINDER	9	0	9	0
	(includes op. 259 and 259a)				
261	REPLACE GEARBOX EXTENSION HOUSING OIL SEAL	9	0	9	0
262	REPLACE ENGINE REAR MOUNTING INSULATOR	5	6	5	6

COOLING SYSTEM

300	REPLACE RADIATOR TOP HOSE OR THERMOSTAT	3	0	3	0
301	REPLACE BOTH RADIATOR HOSES	6	0	6	0
302	REPLACE RADIATOR BOTTOM HOSE	3	0	3	0
304	REPLACE RADIATOR ASSEMBLY	5	0	5	0
305	REPLACE RADIATOR GRILLE OR LOUVRES	5	6	5	6
	—Anglia		3 0		3 0
	—Prefect		3 0		3 0
307	REPLACE AND/OR ADJUST FAN BELT	3	0	3	0
309	REPLACE FAN BLADE	3	0	3	0
310	REPLACE WATER PUMP ASSEMBLY	6	6	6	6
	(a) Extra to overhaul water pump	8	6	8	6
311	OVERHAUL WATER PUMP	15	0	15	0
	(includes op. 310 and 310a)				
312	REPLACE RADIATOR DRAIN TAP	3	0	3	0
315	REPLACE TEMPERATURE GAUGE ASSEMBLY	1	1 6		
	(Standard Prefect)				
	(De Luxe Prefect and Squire)				5 6

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars	
		£	s. d.	£	s. d.
FUEL SYSTEM					
350	CLEAN FUEL SYSTEM AND CARBURETTOR (includes removing float chamber cover, cleaning all jets and passages; cleaning all fuel lines, cleaning sediment from pump and filter screen, and draining fuel tank)	13	0	13	0
352	REPLACE OR CLEAR FUEL PUMP TO CARBURETTOR PIPE	3	0	3	0
354	REMOVE CARBURETTOR FLOAT CHAMBER COVER AND REPLACE OR CLEAN JETS ...	5	6	5	6
355	REPLACE METAL PIPE FROM TANK TO PUMP	3	0	3	0
356	CLEAN FUEL TANK TO PUMP PIPE	3	0	3	0
358	REPLACE FUEL TANK (Anglia and Prefect only) ... (Estate Cars only)	11	0	11	0
360	REPLACE FUEL GAUGE TANK UNIT	6	0	6	0
362	REPLACE FUEL GAUGE —Anglia —Prefect	4	0	4	6
364	REPLACE FUEL PUMP ASSEMBLY (a) Extra to replace any or all internal parts ...	4	0	4	0
365	OVERHAUL FUEL PUMP (includes op. 364 and 364a)	18	0	18	0
368	REPLACE CARBURETTOR (a) Extra to overhaul carburettor	4	0	4	0
370	OVERHAUL CARBURETTOR (includes op. 368 and 368a)	15	0	15	0
371	REPLACE CHOKE CONTROL	3	0	3	0
ELECTRICAL SYSTEM					
400	REPLACE GENERATOR ASSEMBLY (a) Extra to replace generator brushes and clean commutator (b) Extra to overhaul generator	4	0	4	0
402	REPLACE GENERATOR BRUSHES AND CLEAN COMMUTATOR (includes op. 400 and 400a)	15	6	15	6
403	OVERHAUL GENERATOR ASSEMBLY (includes op. 400, 400a and 400b)	11	11	0	11
404	REPLACE GENERATOR FRONT BEARING ...	15	0	15	0
406	REPLACE VOLTAGE REGULATOR UNIT ...	3	0	3	0
408	REPLACE BATTERY	3	0	3	0
409	REPLACE AMMETER	4	0	N.A.	

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars	
		£	s. d.	£	s. d.
ELECTRICAL SYSTEM—continued					
410	REPLACE STARTER MOTOR ASSEMBLY (a) Extra to replace starter motor brushes and clean commutator (b) Extra to replace drive components (c) Extra to overhaul starter motor	3	0	3	0
411	REPLACE STARTER MOTOR BRUSHES AND CLEAN COMMUTATOR (includes op. 410 and 410a)	10	6	10	6
412	REPLACE STARTER MOTOR DRIVE COMPONENTS (includes op. 410 and 410b)	9	0	9	0
413	OVERHAUL STARTER MOTOR (includes op. 410, 410a, 410b and 410c)	11	0	11	0
414	REPLACE STARTER SWITCH	6	0	4	6
415	REPLACE STARTER CONTROL	3	0	3	0
419	HONE AND ADJUST DISTRIBUTOR CONTACT BREAKER POINTS	4	0	4	0
420	REPLACE DISTRIBUTOR AND RETIME (a) Extra to overhaul distributor (Includes Op. 419)	3	0	3	0
421	OVERHAUL DISTRIBUTOR AND RETIME (includes op. 420 and 420a)	14	6	14	6
422	REPLACE DISTRIBUTOR CAP	3	0	3	0
423	REPLACE IGNITION COIL	3	0	3	0
424	REPLACE IGNITION SWITCH LOCK BARREL	5	6	3	0
425	REPLACE SPARKING PLUG LEADS	4	0	4	0
426	REPLACE SPARKING PLUGS (a) Extra to clean and reset sparking plugs ...	3	0	3	0
427	CLEAN AND RESET SPARKING PLUGS (includes op. 426 and 426a)	6	0	6	0
428	ALIGN HEADLAMPS (each) (a) Extra to replace headlamp reflector and lens assembly	4	0	4	0
429	REPLACE HEADLAMP REFLECTOR AND LENS ASSEMBLY (each) (includes op. 428 and 428a)	7	0	7	0
432	REPLACE WIRING TO REAR LAMPS (Anglia and Prefect) (Estate Car models)	12	0	12	0
433	REPLACE REAR LAMP LENS OR REFLEX ASSEMBLY (each) (Anglia and Prefect) (Estate Car models)	6	0	6	0
434	REPLACE MAIN WIRING LOOM	2	9	6	2
435	REPLACE REAR LICENCE PLATE LAMP ...	3	0	3	0
436	REPLACE PARKING LIGHT LENS (each) ...	5	6	5	6

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars	
		£	s.	d.	£
ELECTRICAL SYSTEM—continued					
437	REPLACE LIGHTING SWITCH	5	6	3	0
438	REPLACE HEADLAMP DIPPER SWITCH ...	3	0	3	0
439	REPLACE INTERIOR LIGHT	3	0	3	0
440	REPLACE STOP LIGHT SWITCH (includes bleeding braking system) ...	11	6	11	6
441	REPLACE PANEL LIGHT SWITCH	3	0	3	0
442	REPLACE HORN AND DIRECTION INDICATOR SWITCH	5	6	5	6
448	REPLACE HORN (a) Extra to replace horn diaphragm ...	3	0	3	0
		8	0	8	0
449	REPLACE HORN DIAPHRAGM (includes op. 448 and 448a)	11	0	11	0

ACCESSORIES

460	REPLACE SPEEDOMETER HEAD—Anglia —Prefect (a) Extra to replace speedometer inner and outer cable	3	0	3	0
		15	0	3	0
		5	6	4	0
461	REPLACE SPEEDOMETER OUTER CABLE ...	7	6	4	0
462	REPLACE SPEEDOMETER INNER CABLE ...	3	0	3	0
465	REPLACE WINDSCREEN WIPER MOTOR AND/OR SWITCH	5	6	4	6
466	REPLACE WIPER VACUUM TANK	3	0	3	0
467	REPLACE WIPER VACUUM VALVE	3	0	3	0
468	REPLACE FUEL GAUGE—Anglia —Prefect	4	0	4	6
		18	0	4	6
469	REPLACE TEMPERATURE GAUGE ASSEMBLY	1	6	5	6
471	REPLACE OIL PRESSURE WARNING LIGHT SWITCH	3	0	3	0
478	INSTALL HEATER ASSEMBLY (cars built prior to April, 1954) (cars built after April, 1954)	2	4	2	4
		1	1	1	1
479	REPLACE HEATER UNIT	18	6	18	6
481	FIT RADIO INSTALLATION (cars built prior to August, 1954) (cars built after August, 1954) (a) Extra to fit Standard Aerial	1	13	1	12
		6	0	6	0
		6	0	6	0
482	REPLACE RADIO POWER PACK	9	0	9	0
483	REPLACE RADIO RECEIVER	11	6	14	6

Op. No.	Description of Operation	Standard Models		De Luxe Models & Estate Cars	
		£	s.	d.	£
CHASSIS					
492	REPLACE REAR QUARTER BUMPERS (Estate Cars only)	N.A.		3	0
493	REPLACE REAR BUMPER AND/OR APRON	5	0	5	0
494	REPLACE FRONT BUMPER	3	0	3	0
500	REPLACE ONE REAR SHOCK ABSORBER (Estate Car models) (a) Extra to replace Second Rear Shock Absorber (Estate Car models)	7	6	7	6
		N.A.		6	6
		3	0	3	0
		N.A.		5	6
501	REPLACE BOTH REAR SHOCK ABSORBERS (Estate Car models) (includes op. 500 and 500a)	10	6	10	6
		N.A.		12	0

BODYWORK (Anglia & Prefect)

Op. No.	Description of Operation	Standard Models		De Luxe Models	
		£	s.	d.	£
550	REPLACE ANGLIA DOOR WINDOW GLASS (each)	11	0	11	0
551	REPLACE ANGLIA DOOR WINDOW REGULATOR (each)	5	6	5	6
552	REPLACE ANGLIA DOOR WINDOW WEATHERSTRIPS	5	6	5	6
553	REPLACE PREFECT FRONT DOOR WINDOW REGULATOR (each) (a) Extra to replace door glass	5	6	5	6
		9	0	9	0
554	REPLACE PREFECT FRONT DOOR WINDOW GLASS (includes op. 553 and 553a)	14	6	14	6
555	REPLACE PREFECT FRONT DOOR WINDOW WEATHERSTRIPS	7	6	7	6
556	REPLACE FRONT DOOR VENT WINDOW ASSEMBLY (each)	6	0	6	0
558	REPLACE PREFECT REAR DOOR WINDOW REGULATOR (each) (a) Extra to replace door glass (b) Extra to replace rear door window weatherstrips	7	6	7	6
		3	0	3	0
		6	0	6	0
559	REPLACE PREFECT REAR DOOR WINDOW GLASS (includes op. 558 and 558a)	10	6	10	6
560	REPLACE PREFECT REAR DOOR WINDOW WEATHERSTRIP (includes op. 558, 558a and 558b)	16	6	16	6
562	REPLACE ANGLIA REAR QUARTER WINDOW GLASS OR WEATHERSTRIP	3	0	3	0
564	REPLACE REAR WINDOW GLASS OR MOULDING—Anglia (without Chrome Garnish Strip) —Prefect and Anglia (with Chrome Garnish Strip)	9	6	9	6
		13	0	13	0

Op. No.	Description of Operation	Standard Models			De Luxe Models		
		£	s.	d.	£	s.	d.
565	REPLACE WINDSCREEN GLASS OR MOULDING —Anglia (without Chrome Garnish Strip) ...	9	6		9	6	
	—Prefect and Anglia (with Chrome Garnish Strip)	13	0		13	0	
567	REPLACE DOOR LOCK REMOTE CONTROL ASSEMBLY —front ...	3	0		3	0	
	—rear ...	3	0		3	0	
569	REPLACE DOOR LOCK ASSEMBLY —Anglia ...	3	0		3	0	
	—Prefect—front ...	5	0		5	0	
	—rear ...	5	6		5	6	
571	REPLACE LUGGAGE BOOT LOCK AND HANDLE ...	3	0		3	0	
572	REPLACE LUGGAGE BOOT HINGE SPRING (each)	3	0		3	0	
	(a) Extra to replace luggage boot hinge ...	2	0		2	0	
573	REPLACE LUGGAGE BOOT HINGE (each) ... (includes op. 572 and 572a)	5	0		5	0	
577	REPLACE BONNET LOCK ASSEMBLY ...	3	0		3	0	

BODYWORK (Estate Cars)

580	REPLACE FRONT DOOR WINDOW GLASS (each)	15	6				
581	REPLACE FRONT DOOR WINDOW REGULATOR (each) ...	9	6				
582	REPLACE FRONT DOOR WINDOW WEATHERSTRIPS ...	6	0				
583	REPLACE FRONT DOOR VENT WINDOW ASSEMBLY (each) ...	9	6				
584	REPLACE WINDSCREEN GLASS OR MOULDING ...	13	0				
585	REPLACE FRONT DOOR LOCK ASSEMBLY	8	6				
586	REPLACE DOOR LOCK REMOTE CONTROL ASSEMBLY ...	6	6				
587	REPLACE BONNET LOCK ASSEMBLY ...	3	0				
588	REPLACE UPPER TAIL GATE WINDOW ...	13	0				
589	REPLACE UPPER TAIL GATE LOCK AND/OR HANDLE ...	3	0				
590	REPLACE LOWER TAIL GATE SPRING LOCKS (each) ...	5	0				
591	REPLACE UPPER TAILGATE STAY ...	3	0				
592	REPLACE SIDE WINDOW (Sliding) ...	15	6				
	(a) Extra to replace Fixed Front Side Window ...	1	6				
593	REPLACE SIDE WINDOW (Front Fixed)						
	Squire (includes op. 592 and 592a) ...	17	0				
	Escort ...	5	6				
594	REPLACE SIDE WINDOW (Rear) ...	3	0				

N.B. An extra charge may be incurred on bodywork repair items where it is necessary to touch up or respray paintwork which is unavoidably damaged.

**DESTROY PREVIOUS ISSUE
IMMEDIATELY**

19 August, 1957

